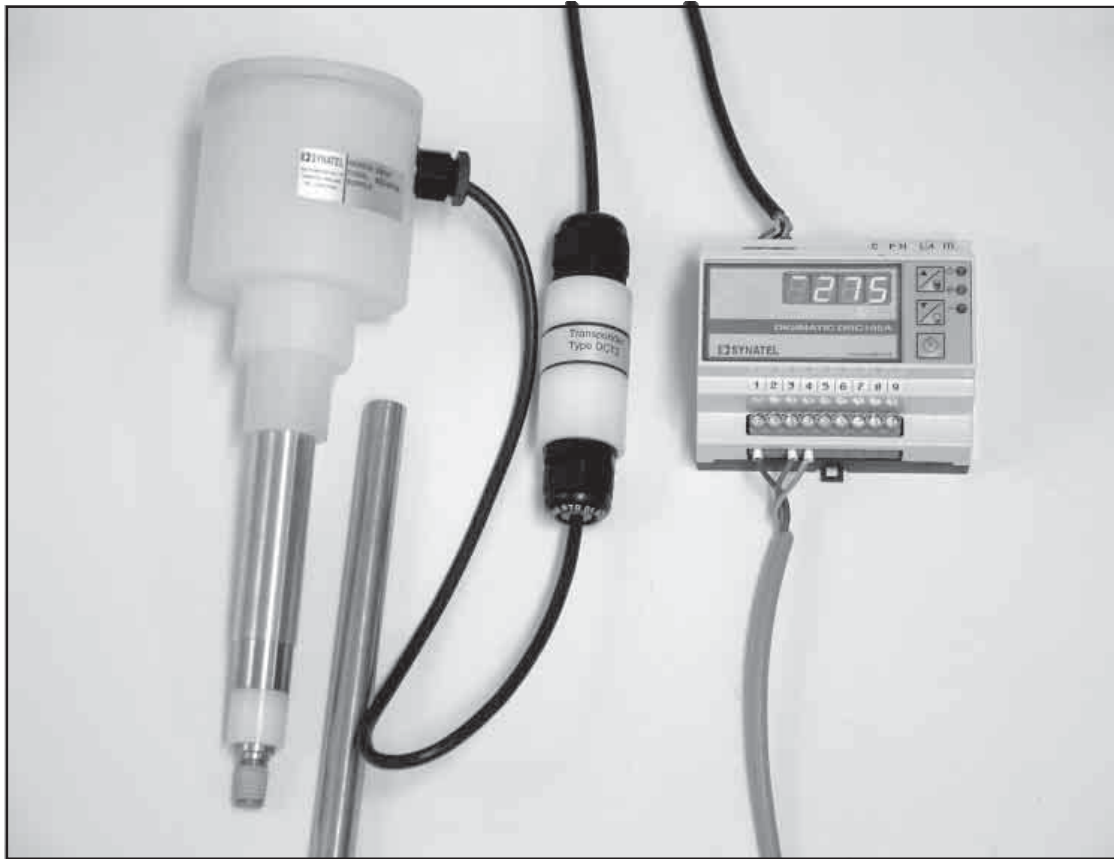




4B COMPONENTS LIMITED



AUTOSET REMOTE
LEVEL CONTROL SYSTEM TYPE
ATSREM2VO

**OPERATING
INSTRUCTIONS**

INTRODUCTION

The Autoset Remote level control is a fixed point system comprising a remotely mounted control unit (DIN rail mountable), transverter module and probe assembly. The transverter module must be mounted locally to the probe and a wide range of probe assemblies are available to suit different applications.

The control unit may be mounted upto 100 metres from the transverter and incorporates all controls & indicators (see figs 2,4&5). A four digit 7 segment display is provided to show process variables and aid calibration.

Calibration can be automatic, manual or a combination of both.

INSTALLATION

Probes with rods supplied separately include a thread locking compound. Both halves of the thread must be kept clean and free from grease, oil and dirt. Probe length may be altered prior to assembly.

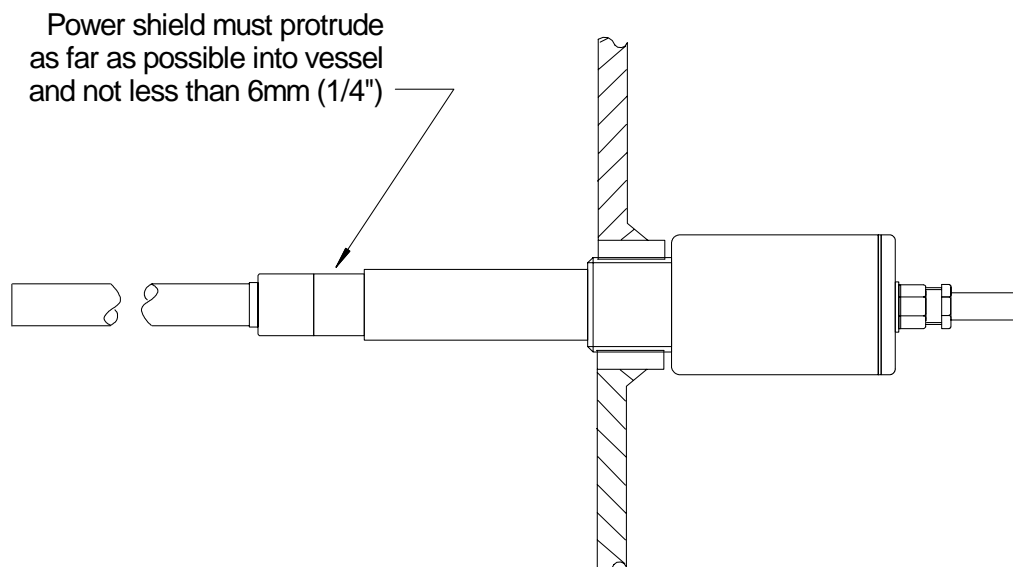
Fit the probe rod hand tight. The compound will lock in about 20 minutes and gain full strength after 24 hours.

ONCE HARDENED, THE ROD CANNOT BE REMOVED.

Install probe into the container making sure that the power shield (when fitted) is protruding sufficiently into the container (see fig 1).

Typical Probe Head Arrangement - showing power shield mounting.

fig1



Install the DRC105 control unit within a suitable enclosure or control panel. Fit the DCT2 transverter module within 0.5 metres of the probe.

Notes:-

a) The Autoset sensitivity is proportional to the surface area of the probe. When using a 16mm dia. probe the minimum length to use, for the majority of materials, is 200mm. This should be treated as the minimum surface area if possible.

If the probe length needs to be reduced to less than 200mm, the surface area should be maintained. This can be achieved by increasing the diameter, by fitting a metal tube over the probe, or by bending the probe rod. A 100mm x 22 dia probe is available. In certain high density materials it may be possible to reduce the length without compensation.

b) 4B offer a free product test service. To use this service, supply 2 pints of product in a sealed container (to prevent ingress or loss of moisture), the product will be tested and its suitability confirmed. You should also notify us of any safety precautions which should be observed during testing.

CONNECTIONS

ATSREM2VO will operate on 24Vdc, or 110V/230V ac 50/60Hz supplies. Set voltage selector (Fig 2) to 24V dc or 110/230V ac as required. Power connections to the unit may be wired in ordinary un-screened cable of any length and need not be separated from other cables. Connections between control unit and transverter module must be made in 2 core screened cable up to 100 yards long. The electronic insert is mounted separately from the probe, and supplied with 2ft of cable. This must not be extended.

Connect in accordance with fig 3. Set fail safe switch to required position (see fig 4), and ensure that all cable glands and covers are fully tightened when finished. The unit should be wired and grounded in accordance with appropriate Electrical and OSHA Regulations.

A supply ground earth is essential on terminal 4 or 8 of the DRC105. A local ground must also be connected to metalwork as near to the probe as possible. Metal flanges used in non metallic bins must also be bonded to the same point.

VOLTAGE SELECTION

fig 2

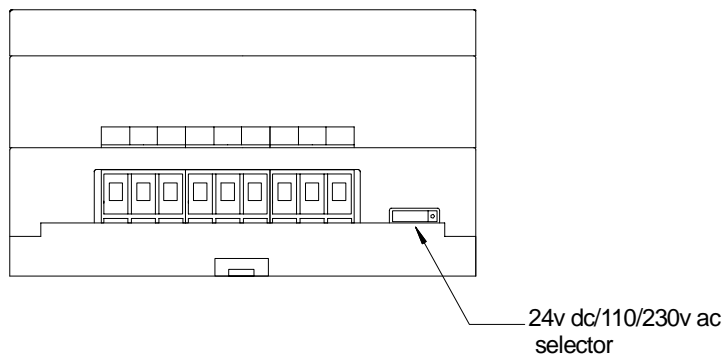
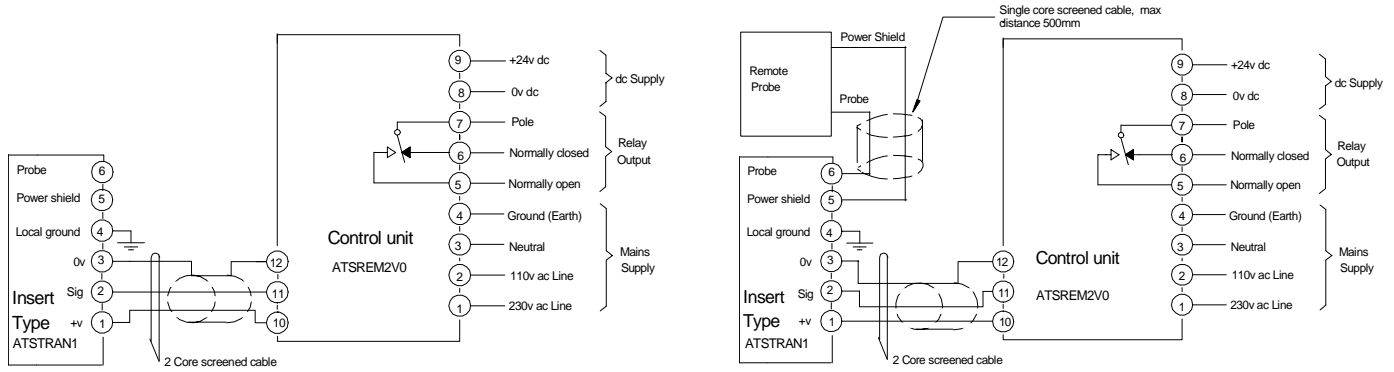


fig 3 Note on probes without a PowerShield, inner screen should be stopped just before the probe connection and left unconnected.
The Ground/Earth wire must be connected to ground near to the probe. Metal flanges etc used for mounting probes in non metallic containers must also be bonded.



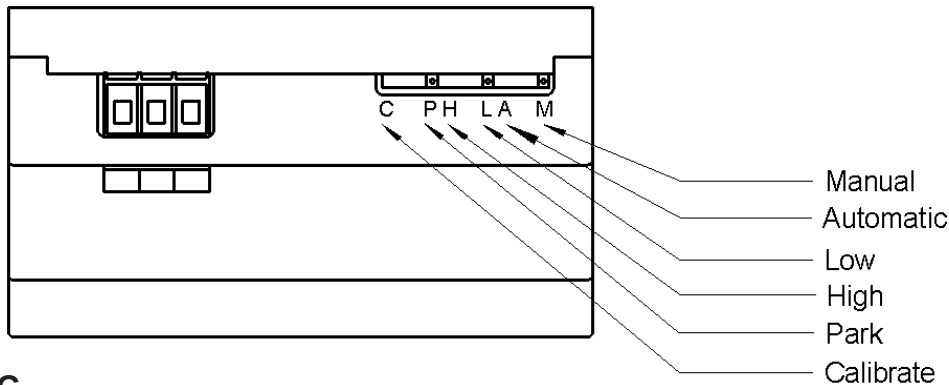
SWITCH SETTINGS (fig4)

Cal/Park: Set to 'Park' for normal operation. Set to 'Cal' to allow calibration or timer setting.

High/Low: sets the fail safe mode. In the "High" position, the relay is de-energised with material present. In the "Low" position, the relay is energised with material present. Normally, the "High" position is used for high level probes and the "Low" for low level probes. Intermediate probe settings depend upon individual requirements.

Auto/Man: Set to 'A' for automatic calibration, or 'M' for manual calibration.

fig 4



COMMISSIONING

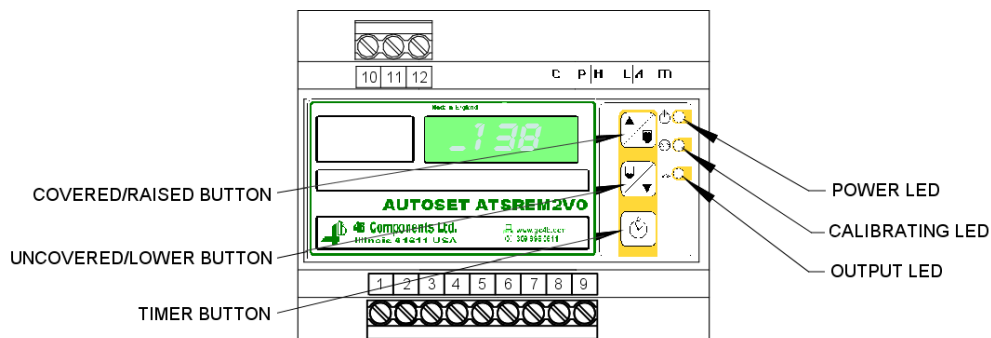
The AUTOSET can be calibrated automatically, manually or by a combination of the two methods. Usually, automatic calibration is the simplest method, particularly when the vessel can be filled to cover the probe.

Manual calibration is useful when a number of probes in similar applications need to be set. Once the correct calibration has been determined and noted, on one system, the remainder can be set to the same setting.

DISPLAY FUNCTIONS (fig 5)



The display shows a number of different values depending upon whether the unit is in manual or auto mode, and cal or park mode.

fig 5





Park Mode

In normal operation the display shows a value representing the capacitance measured by the probe at the time.



Pressing the  button will cause the display to show uxxx followed by rxxx. Pressing the  button will cause the display to show cxxx followed by rxxx. cxxx is the probe covered value measured during calibration, uxxx is the uncovered value and rxxx is the relay operating point which the Digimatic calculates and is half way between the two measured values.

Note: The settings are "view only" in park mode, they cannot be altered.

Cal Mode - auto/man switch set to auto, Cal/Park switch set to Cal

In this mode, pressing the  button with the probe uncovered will cause the unit to measure and display the uncovered value and recalibrate the relay operating point if necessary. Pressing the  button with the probe covered will cause the unit to measure and display the covered value, again recalibrating the relay operating point if necessary.

Cal Mode - auto/man switch set to man, Cal/Park switch set to Cal





In this mode, pressing the  button will cause the display to momentarily display the present relay operating point and then to increment the setting slowly and then rapidly to set a higher operating point. Pressing the  button will cause the display to momentarily show the current relay operating point, and then decrement the setting, slowly and then rapidly.

Once adjusted in manual mode, any previous settings will be lost. The cxxx reading will be 1 above the relay operating point and the uxxx reading 1 below.

Note: Always return to "Park" (after calibration)

CALIBRATION

Semi Automatic Calibration - material available

- 1) Set Park/Cal switch to Cal and Auto/Man switch to Auto. The Cal LED will flash.
- 2) Ensure that the probe is uncovered and press and hold the  button. The display will show uxxx followed by rxxx.
- 3) Fill the vessel sufficiently to cover the probe and then press the  button. Display will show cxxx followed by rxxx.
- 4) Return the Park/Cal switch to park. The unit is now calibrated. uxxx & cxxx values can be viewed but not altered by pressing the  &  buttons.

Semi Automatic Calibration - material not available








- 5) Follow steps 1 & 2 above.
- 6) Set Cal/Park switch to Park and press the  button. Note the uxxx reading but ignore the rxxx reading. Return the Cal/Park switch to Cal and set the Auto/Man switch to Man.
- 7) From the table below, select the nearest material to the type to be detected and add the value to the uxxx reading determined in (6).
- 8) Press the  button to raise the reading and the  button to lower the reading to achieve the setting calculated in 7.
- 9) Return the Cal/Park switch to Park and press the  &  buttons to confirm that the relay operating point rxxx is correctly set. The uxxx & cxxx settings will be one below and one above the readings.

Table of Typical Settings

Material Type	Increment
Light	+15
Medium	+30
Heavy	+60 or greater

TIME DELAY

The ATSREM2VO has an adjustable delay from zero to 127 seconds, the timer operating on both material arriving and leaving. To set the time delay, proceed as follows.

- 10) Set the Cal/Park switch to Cal.
- 11) Press and hold the  button. The display will show t000 and increment in 1 second steps. Release the button when the required delay time is shown.
- 12) Return the Cal/Park switch to Park and press  to confirm the timer setting.
- 13) The timer can be altered to a longer or shorter delay by repeating the procedure from 10) above.

SPECIFICATION

Autoset Remote Specification

ATSREM2VO Control Unit

Protection:	IP44.
Enclosure:	Moulded.
Mounting:	Din Rail.
Voltage:	24V dc, 110/230V ac 50/60 Hz (+7½%-15%).
Rating:	2.5VA.
Operating Temperature:	-10°C to +45°C.
Output:	S. P. C. O. Contacts rated at 2.5A 240V ac Non-inductive.
Time Delay:	0-127 seconds variable. Set via membrane keypad. Delay applies when material arrives and leaves the probe.
Max. distance between control unit and probe assembly:	100 metres in 2 core screened cable.

Probe Assembly Type (Typical)

Temperature:	Polypropylene up to 120°C; Peek up to 250°C.
Protection:	IP65.
Material:	Polypropylene & Stainless steel or Peek & Stainless steel.
Earth Bonding:	Earth connection must be bonded to metalwork of container adjacent.
Probe Length:	100mm, 200mm, 1 metre, 2 metre or 10 metre wire rope. (Stainless steel).
Mounting:	1" BSP parallel male.

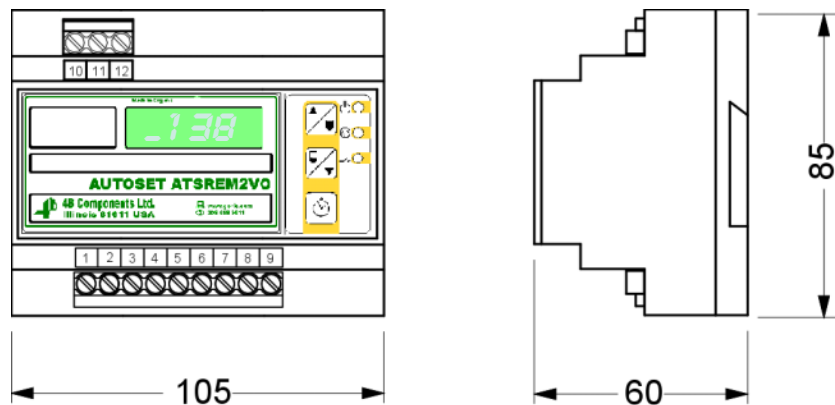
Transverter Assembly Type

ATSTRANS

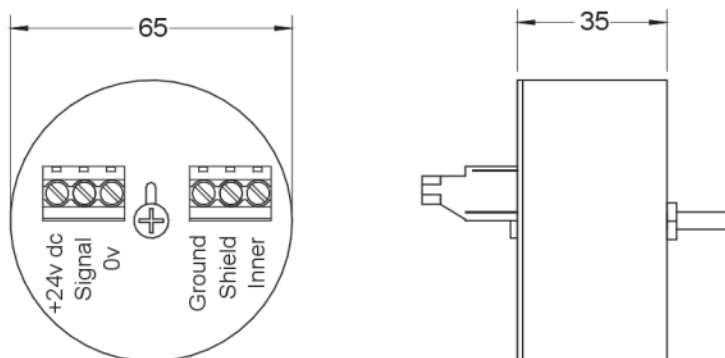
Operating Temperature:	-15 +50°C
Power Supply:	Derived from DRC105
Cable Glands:	Cable glands supplied for connections to probe and DRC105.
Connections:	Terminals provided for connection of two core screened cable to DRC105 remote control unit. Max 100 metres. 0.5 metre high temperature screened cable prefitted for connection to probe (must not be extended).

DIMENSIONS

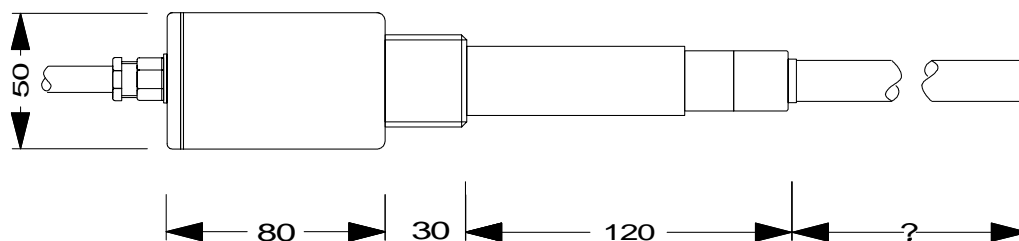
ATSREM2VO Module



Transverter Module



Typical Probe Assembly



Guarantee

The equipment is covered by a 12 months guarantee from the date of shipment. Any faults arising due to faulty materials or workmanship, within the guarantee period, will be corrected free of charge providing the equipment is returned to us carriage paid.

Certificate of Conformity

The equipment covered by these instructions has been manufactured and tested in accordance with our quality assurance procedures and conforms fully with our published specifications.

Health and Safety

Provided that the equipment covered by these instructions is installed and operated as directed, it presents no hazard and conforms fully to health and safety regulations.



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